

## ANCIENT MONUMENTS LABORATORY

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TITLE

Examination of slag from Chester Castle, CHESHIRE

## EXAMINATION OF SLAG FROM CHESTER CASTLE, CHESHIRE

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The material examined (AM 830619) consisted of slag, hearth lining, charcoal and iron objects. Identifications of each sample are given in the appendix below.

Apart from the iron objects, all the material was probably waste from iron smithing. Some of the iron slag could not be confidently identified as either iron smelting or iron smithing slag, however it was probably produced during iron smithing as no clear evidence for iron smelting, such as tap slag, was found. The iron slag including the smithing slag, which is the slag which collects in the bottom of a blacksmiths hearth, was more magnetic than would normally be expected. This may be due to unusually large amounts of hammer scale, which is magnetic iron oxide flaked from iron during blacksmithing, having collected in the blacksmith's hearth, although no discrete hammer scale was observed. The fuel ash slag contained a high level of iron and was probably also formed in a blacksmiths hearth. It is the result of high temperature reaction between fuel ash and silica rich material such as sand and clay and can be formed in any fire which reaches a sufficient temperature, although it is often associated with metalworking hearths and furnaces.

The material found suggests that blacksmithing took place on or near the site. The amount of material examined would only indicate a small scale, local operation, but without knowing what proportion of the total amount of iron smithing waste this represents no further comment on the likely scale of iron smithing on the site can be made.

M Lab. No.	Excavator's No.	Identification
330619  "" "" "" "" "" "" "" "" "" "" "" "" "	C0006/059 C0006/060 C0006/061 C0023/062 C0023/063 C0026/064 C0032/065 C0048/066 C0048/067 C0050/068 C0006/077 C0006/078 C0006/079 C0006/080 C0006/081 C0006/082 C0006/093 C0041/094 C0048/095	Iron object Iron slag Iron smithing slag Iron smithing slag Iron smithing slag Iron object Iron smithing slag Iron smithing slag Hearth lining + iron smithing slag Iron object Iron object Iron object Iron smithing slag + charcoal Iron smithing slag + charcoal Iron slag Iron slag Iron object Iron smithing slag Iron slag Iron smithing slag Fuel ash slag + charcoal Fuel ash slag