Qualitative analysis of some brooches from Chelmsford temple

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A total of 26 brooches were analysed qualitatively by energy dispersive X-ray fluorescence (XRF). The 3 separate brooch pins were not analysed. The results are presented in the Table.

Table: The XRF results

Re	f No	CAT		Brooch type	Alloy
	Ae217 Ae247	1106 1131	2/110 2/168	Colchester B Colchester B	brass gunmetal
	Ae196	236	2/68	Colchester B	gunmetal
CHK	Ae241	518	2/155	Colchester B	gunmetal
CHK	Ae267	1132	2/216	Colchester B	gunmetal
CHK	Ae232	496	2/134	Colchester B	gunmetal
CHK	Ae213	403	2/102	Colchester B	bronze
CHK	Ae238	1072	2/148	Colchester B	leaded bronze
CHK	Ae246	1148	2/164	Colchester B	leaded bronze
CHM	Ae288	22	2/14	Colchester B	leaded bronze
CHK	Ae190	219	2/59	Colchester B	leaded bronze
CHD	Ae333	?	?	Colchester B	leaded bronze
CHK			2/60	Headstud	brass (enamelled)
CHK	Ae216	1105	2/107	Hod Hill	brass (tinned)
CHK	Ae239	532	2/151	Hod Hill	brass
CHK	Ae243	1145	2/158	Hod Hill	brass
CHD	Ae308	?	?	Hod Hill	brass (tinned)
CHK	Ae207	290	2/89	Nauheim deriv	gunmetal
CHM	Ae277	12	2/3	Nauheim deriv (part)	bronze
CHM	Ae275	11	2/1	Nauheim deriv	bronze
CHK	Ae206	284	2/88	Nauheim deriv	bronze
CHK	Ae209	293	2/91	Nauheim deriv	bronze
CHK	Ae245	851	2/162	Plate: crescent	brass
		1105	2/106	Plate: cruciform	gunmetal
CHK	Ae208	293	2/90	Polden Hill	bronze (enamelled)
CHK	Ae189	1169	2/57	T-shaped	leaded bronze

For some brooch types, eg Hod Hill, the results are the expected ones (Bayley and Butcher 1981, Fig 4) while for others, eg Nauheim derivatives, they fall within the usual range. More notable are the results for the two-piece Colchester brooches where only five of the twelve brooches are leaded bronzes, the alloy that is normally used for these brooches (ibid, Fig 6). The rest are low-lead or lead-free alloys ranging from brass to bronze, the majority being of a mixed composition.

Some of the brooches were sampled for quantitative analysis by atomic absorption. A fuller report and discussion will appear with the results of these analyses.

Ref: J. Bayley + S. Britcher (1981) Variotions in alloy composition of Roman brooches. Revne d'Archéométrie, supplément.