

Ancient Monuments Laboratory  
Report 55/93

QUALITATIVE ANALYSES OF SOME  
ROMAN BROOCHES FROM RIBCHESTER,  
LANCS

Justine Bayley

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Summary

Seventeen Roman brooches were analysed qualitatively by XRF. The results are presented and compared with those from a large corpus. A variety of types of applied decoration was also noted.

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A total of 17 brooches were examined and analysed qualitatively by X-ray fluorescence (XRF). The results are given in the table below. The alloy names have the following meanings: Brass is mainly copper and zinc, bronze mainly copper and tin while gunmetals are copper containing significant amounts of both tin and zinc; two names denote uncertainty or an intermediate composition. Alloys described as leaded contain major amounts of lead, of the order of 10% or more, while (leaded) alloys have lower but significant lead contents.

**Table: Analytical results**

| Brooch No | Type            | Alloy                    | Decoration                                   |
|-----------|-----------------|--------------------------|--|
| 1868 670  | Hod Hill        | brass                    | niello                                       |
| 3294 358  | ?               | leaded bronze/gunmetal   |  |
| 3354 357  | fantail         | brass                    | enamel                                       |
| 5002 02   | geometric plate | (leaded) bronze/gunmetal | enamel and<br>applied silver                 |
| 5487 03   | Lamberton Moor  | leaded bronze            |  |
| 5751 19   | knee            | (leaded) bronze          | tinned                                       |
| 5999 22   | Wroxeter        | leaded bronze            | enamel                                       |
| 6084 03   | Thealby Mine    | leaded bronze            |  |
| 6188 03   | disc            | leaded bronze            | repoussé brass plate<br>soldered on. tinned? |
| 7022 102  | plate           | bronze                   |  |
| 7250 209  | Colchester      | iron                     |  |
| 7507 209  | S-shaped        | bronze                   |  |
| 7657 201  | fantail         | gunmetal                 | enamel                                       |
| 7896 315  | penannular      | bronze/gunmetal          |  |
| 8346 396  | penannular      | brass (pin=bronze)       |  |
| 9308 541  | trumpet         | brass                    |  |
| 9832 670  | Lamberton Moor  | leaded bronze            |  |

The alloys used to make specific brooch types generally correspond to the results obtained as part of a larger survey (Bayley 1992). The trumpet brooch is of a type with a loose headloop and so it was expected that it would be made of brass or gunmetal while the Lamberton Moor brooches with their fixed headloops were expected to be leaded bronzes. Thealby Mine and Wroxeter types are most commonly of leaded bronze, though the number analysed is smaller so the general pattern is less clear cut. Knee brooches are also normally leaded bronze, as is the example here.

Hod Hill brooches are most commonly brasses so the example here is of the expected composition. Niello is not common on brooches but Hod Hills are one

of the few types that do carry it so its presence is uncommon but not unparalleled. It appears to be a copper sulphide niello as silver was not detectable by XRF, and this corresponds to the results obtained by La Niece in her survey (1983).

Fantails are most commonly bronzes but examples with discs or plates on the bow are usually brasses or gunmetals. No 3354.357 thus conforms to the expected pattern but No 7657.201 does not, though it is not the only exception to the general pattern.

Only one other S-shaped brooch has been analysed and that, like the example here, was a bronze.

The repoussé plate on No 6188.03 was made of a zinc-containing copper alloy, most probably brass, and was attached to the leaded bronze backing plate with lead-tin solder. This is the normal method of construction and composition for brooches of this type. The front surface now looks grey in colour which may be a product of the corrosion the brooch has undergone or may be the remains of tinning applied to it; the former is more likely.

Penannular brooches are made of the whole range of unleaded alloys so the results for the Ribchester examples are unremarkable. The pin of No 8346.396 is of a different alloy to the loop, a not uncommon occurrence.

The enamel in No 3354.357 is turquoise and red in individual fields on both the fantail and the plate on the bow. That in No 5999.22 is in three fields on the bow, each holding eight juxtaposed blocks of two alternating colours. The colours in the central field are 'black' and turquoise while those in the outer fields are white and 'black' (the 'black' is actually a dark olive green). Both the spots and the triangular fields on the fantail of No 7657.201 once held enamel; all that survives is opaque red.

## References

- Bayley, J (1992) *Non-ferrous metalworking in England: late Iron Age to early medieval*. Unpublished PhD thesis, University of London.
- La Niece, S (1983) Niello: an historical and technical survey. *Antiquaries Journal*, 63(2), 279-97.